

#### Improving Safety and Human Performance





## We Need a Team Leader At Each Table Group

On the count of three, point to someone at your table who you want to be the group leader.





#### Welcome to Safety and Human Performance

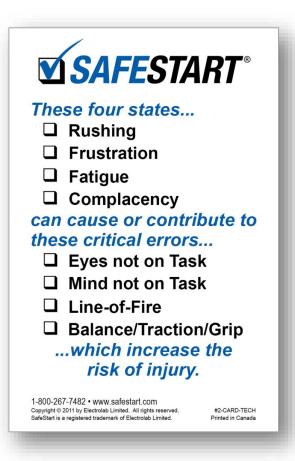
- The SafeStart concepts can be applied to reduce injuries everywhere – At Work, At Home, and On the Road.
- Over 3 million people at 3,000+ companies (10,000+ sites) in 60+ countries are using SafeStart – average injury reduction of 50% or more.
- The course is currently available in 32+ languages.
- SafeStart doesn't replace anything we are currently doing for safety, nor;
- Is it about rules, policies, procedures or discipline and;
- Is non-political and non-judgmental (everyone makes mistakes)
- The only goal of SafeStart is to help each of us prevent critical errors and decisions compromised by rushing, frustration, fatigue and complacency.





#### Welcome to Improving Safety and Performance

- The SafeStart concepts can be applied to reduce injuries everywhere — At Work, At Home, and On the Road.
- Over 3 million people at 3,000+ companies (10,000+ sites) in 60+ countries are using SafeStart – average injury reduction of 50% or more.
- The course is currently available in 32+ languages.
- The course doesn't replace anything we are currently doing for safety.
- SafeStart is not about rules, procedures or discipline.
- SafeStart is non-political and non-judgmental (everyone makes mistakes)
- The only goal of SafeStart is to help each of us prevent critical errors and decisions compromised by rushing, frustration, fatigue and complacency.



#### Marine Corps History



# What are the most dangerous things you have ever done?

[Mountain biking, caving, rock climbing, hockey, rugby, surfing, windsurfing white water rafting, scuba diving, snow boarding, snow skiing, base jumping, skydiving, hang gliding, driving at excessive speed, etc.]

What are the worst injuries you have ever had?

**Anyone match?** 



Industrial safety
management has focused
mostly on "deliberate risk"
Or the amount of

hazardous energy





#### Do you think this was deliberate?





#### Is human error important?



#### First Paradigm Shift

We typically <u>raise</u> our <u>awareness</u> when we expose ourselves to the <u>most dangerous</u> things we do. Complacency and other states are a better predictor for <u>Serious Injuries</u> and <u>Fatalities</u> instead of the amount of <u>Hazardous</u> Energy.





#### **Grab Your Card**

<b>SAFESTART®</b>
These four states  ☐ Rushing ☐ Frustration ☐ Fatigue ☐ Complacency can cause or contribute to
these critical errors
Cover Up This Area
1-800-267-7482 • www.safestart.com Copyright © 2011 by Electrolab Limited. All rights reserved. #2-CARD-TECH SafeStart is a registered trademark of Electrolab Limited. Printed in Canada

### 



#### Another Form of Rushing...







#### Rushing and/or Frustration?

 Could rushing and frustration cause a problem if they happened at the same time?





#### Fatigue

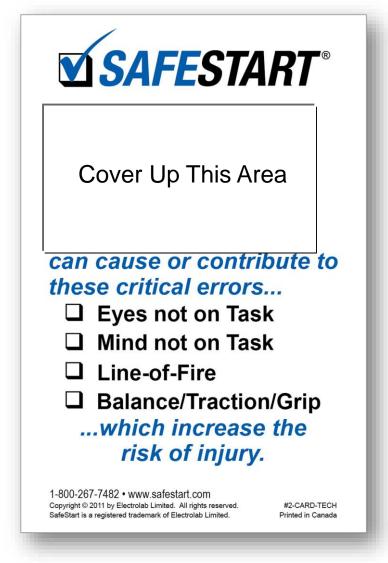


#### Complacency





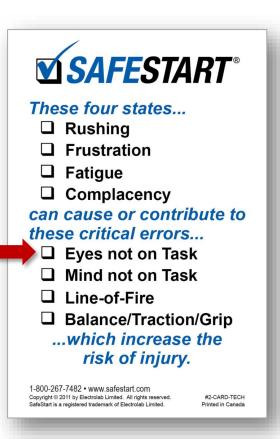
#### Grab Your SafeStart Card





#### Identify the Critical Errors



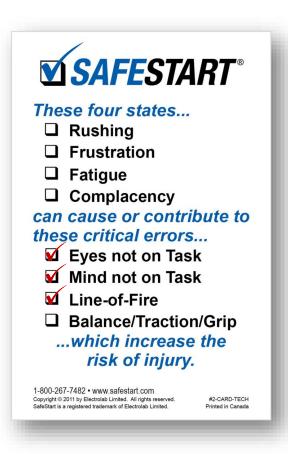






#### Identify the Critical Errors



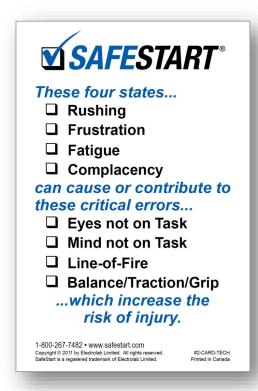


#### How Many Mistakes Have You Made?





## SafeStart is about the accidental injuries that happen to all of us (and our friends & families)



- 1. Banging your shin
- 2. Stubbing your toe
- 3. Dropping something on your foot
- 4. Falling down the stairs
- 5. Not seeing a stop sign or a red light
- 6. Falling asleep at the wheel (or almost)
- Turning or bumping into something (standing up and banging head)
- 8. Hitting hand with hammer
- 9. Cutting yourself with a knife, scissors or razor
- 10.Burning hand, arm, wrist, etc.
- 11. Spraining ankle, knee, wrist or thumb
- 12. Straining back, neck, shoulder, etc.
- 13. Falling into or onto something hard or sharp



#### Watch and Consider

- Watch this video and identify the errors made.
- Also, what would you do in the traditional, industrial safety sense to prevent recurrence?





#### SHE Management Systems



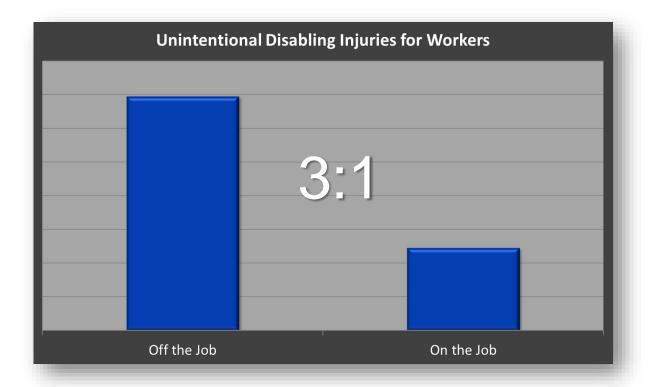
- Job safety analysis
- Accident /incident investigations
- Written procedures
- Pre-use equipment checklists/permits
- Training records
- PPE standards
- Hierarchy of Controls
- etc.





#### Work Is Just a Small Culprit

 There are nearly three times as many off-the-job injuries as there are on-the-job injuries.





#### Off the Job vs. On the Job

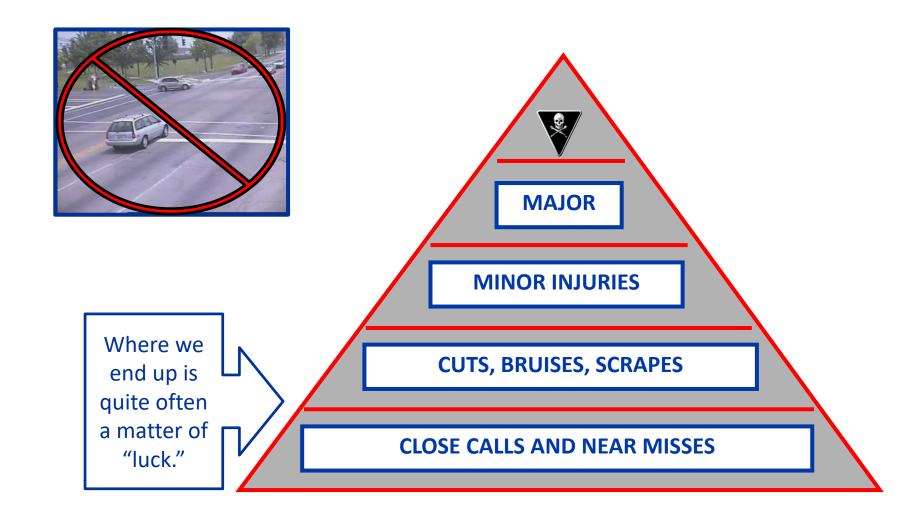
 And that there are nearly 15 times as many off-the-job fatalities as on-the-job fatalities.





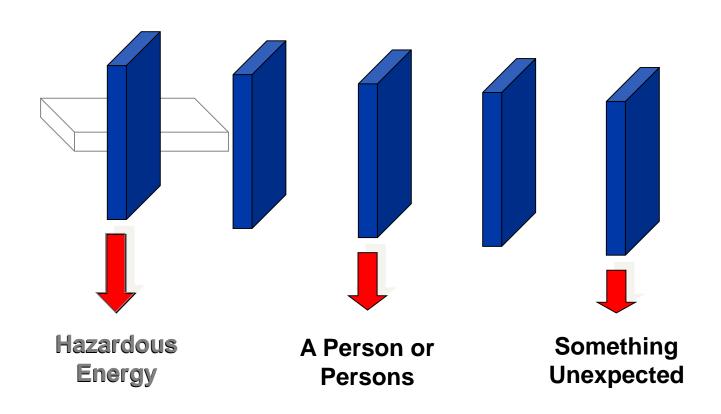




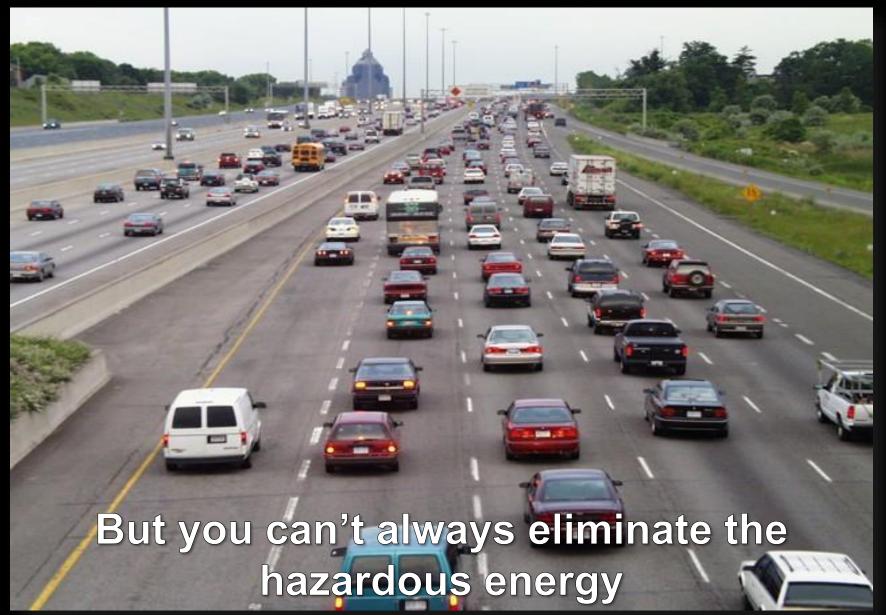




### Most Accidents Have Many Contributing Factors

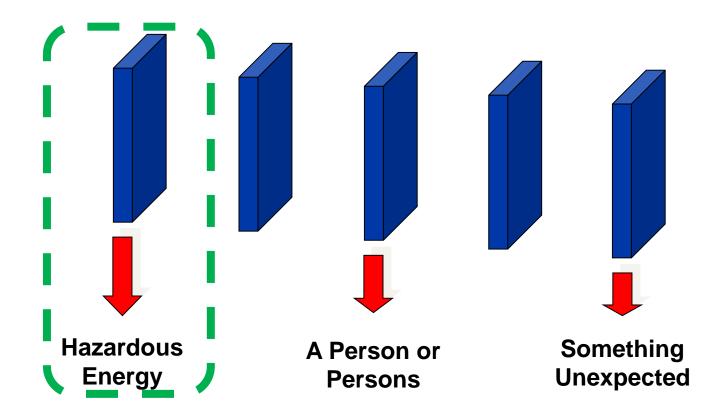








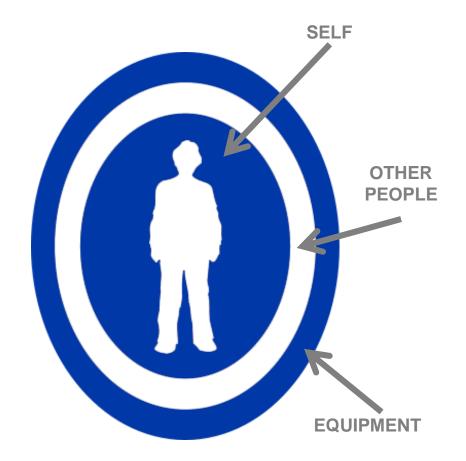
## There's only so much you can do with the hazardous energy, but what about the sources of unexpected?





#### Three Sources of Unexpected

- 1. You do something unexpectedly that gets you hurt
- 2. Someone else does something unexpectedly that gets you hurt
- 3. The equipment, tools or machinery you're working with does something unexpectedly that gets you hurt





#### Defective Equipment



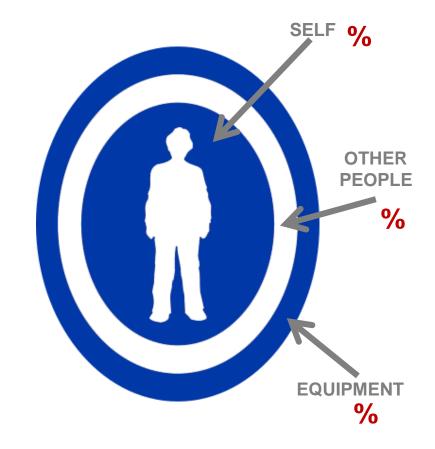


What about other sources, such as farm animals or weather related?

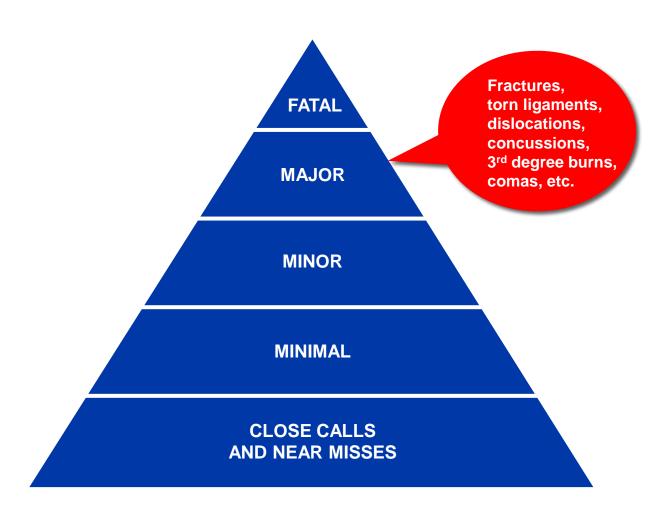




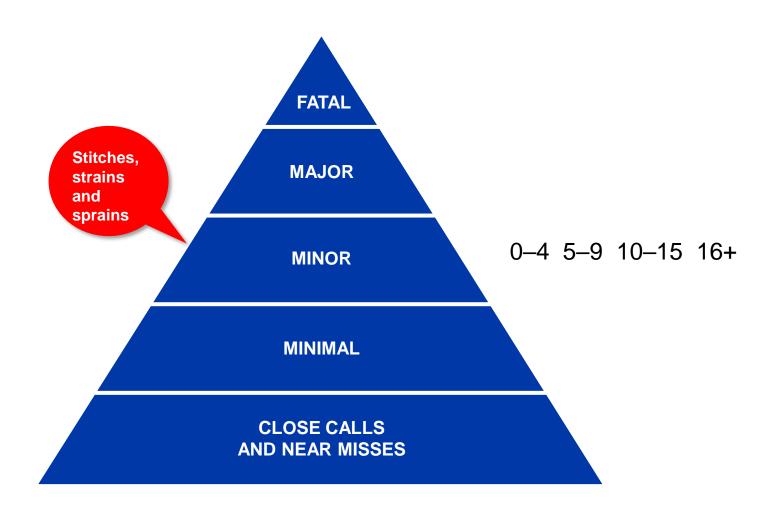
- 1. You do something unexpectedly that gets you hurt
- 2. Someone else does something unexpectedly that gets you hurt
- 3. The equipment, tools or machinery you're working with does something unexpectedly that gets you hurt



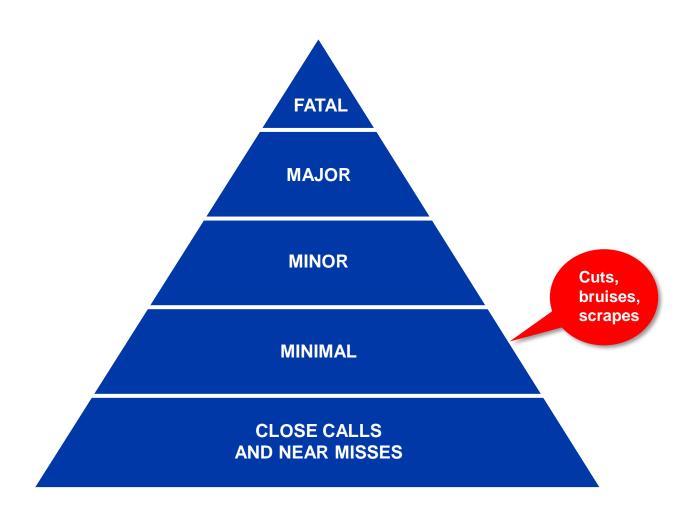














#### Cuts, Bruises, Bumps and Scrapes

What about when you were young?















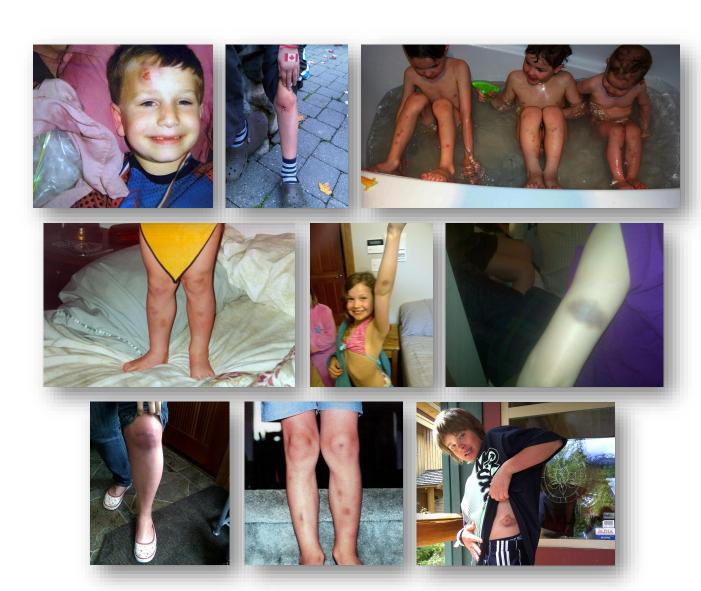




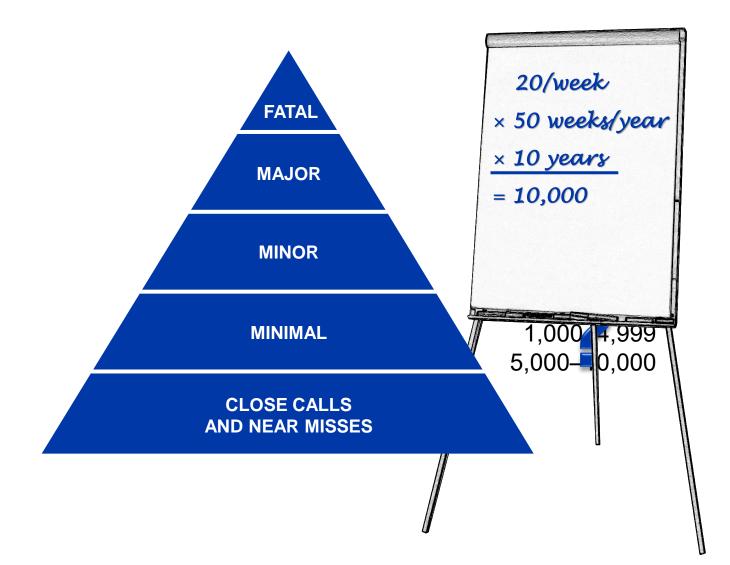




 The math behind the number of bumps, bruises and scrapes kids get is pretty easy.

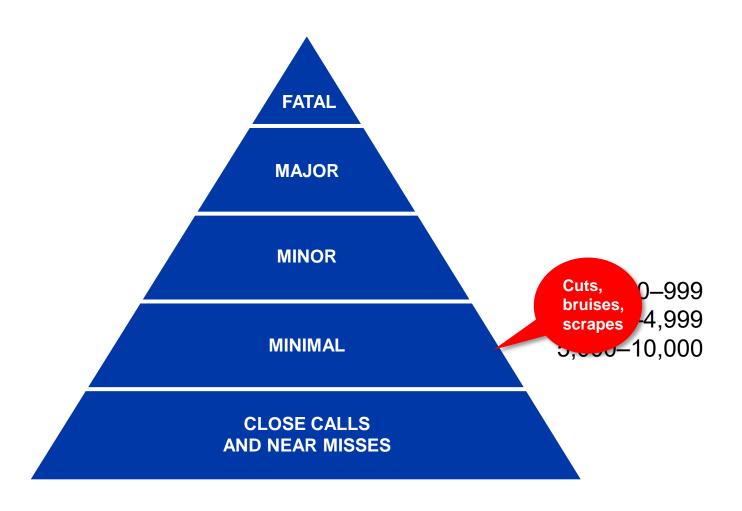




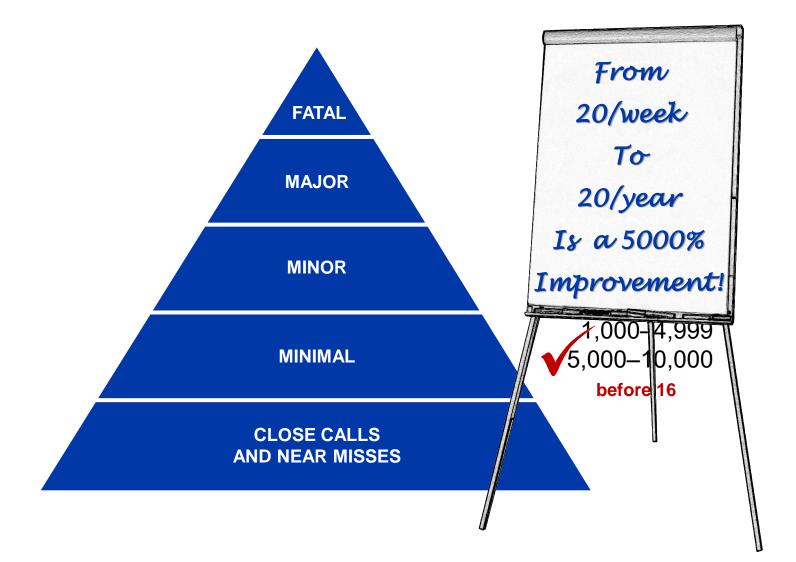


















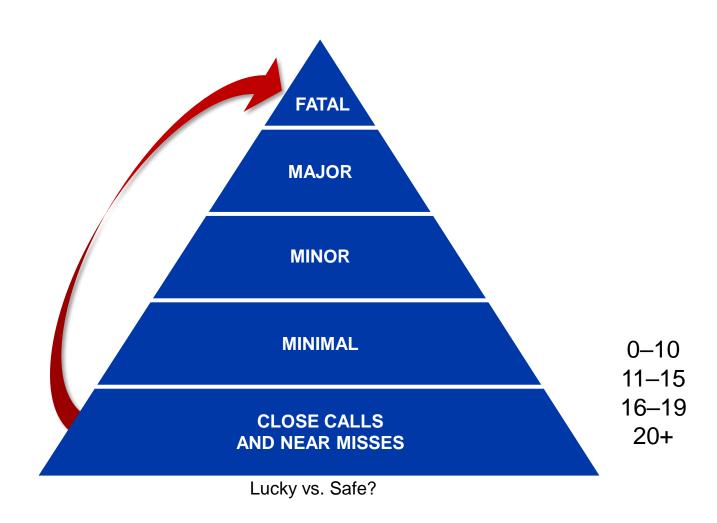




#### Is This the ONE Mistake?

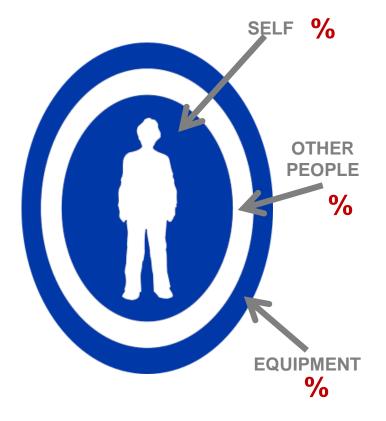






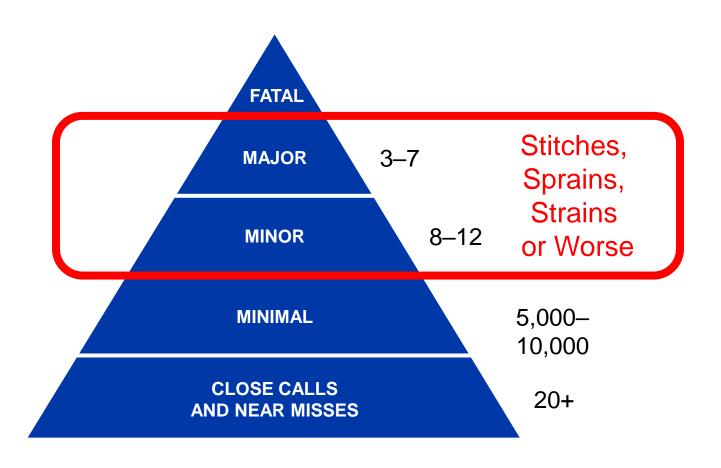


- 1. You do something unexpectedly that gets you hurt
- 2. Someone else does something unexpectedly that gets you hurt
- 3. The equipment, tools or machinery you're working with does something unexpectedly that gets you hurt



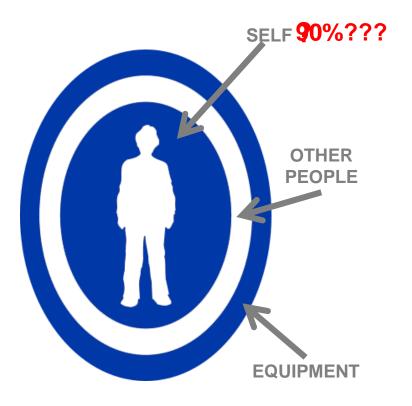


(based on 150,000 people)



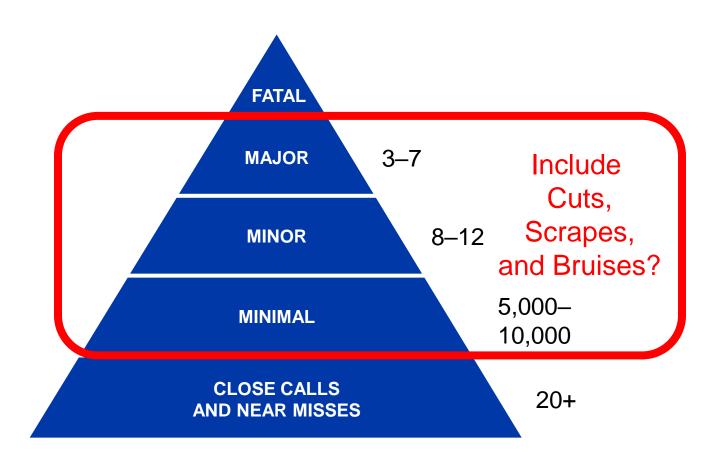


- 1. You do something unexpectedly that gets you hurt
- 2. Someone else does something unexpectedly that gets you hurt
- 3. The equipment, tools or machinery you're working with does something unexpectedly that gets you hurt



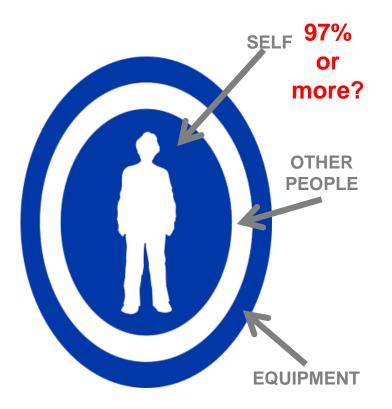


(based on 150,000 people)





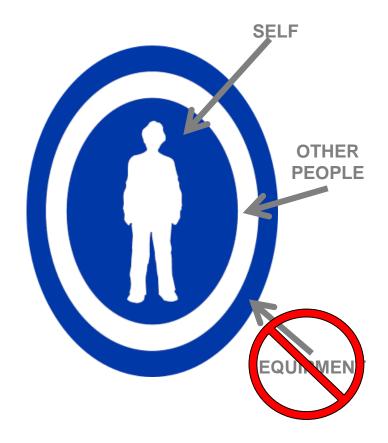
- 1. You do something unexpectedly that gets you hurt
- 2. Someone else does something unexpectedly that gets you hurt
- 3. The equipment, tools or machinery you're working with does something unexpectedly that gets you hurt





#### National Safety Council: Auto Accident Causation

97% Human error



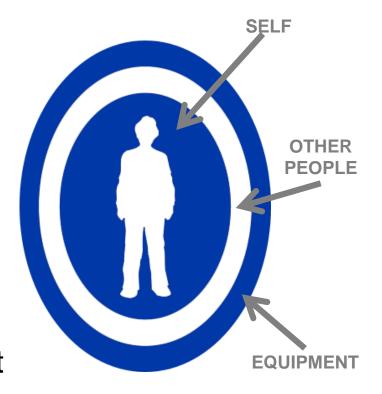


#### National Safety Council: Auto Accident Causation

97% Human error

#### Public Workshop Surveys

- 90-99% Self
- 1–10% Other people
- Less than 5% equipment





#### Second Paradigm Shift

The injuries you have had and the injuries your employees have had were mainly in the <u>self area</u> of the sources of unexpected. In other words, 90-97% of our injuries are a result of a *state* that lead to a *critical error*.





#### State-to-Error Risk Pattern



This *state-to-error* risk pattern is involved in over *90-97%* of all accidental acute *injuries*.



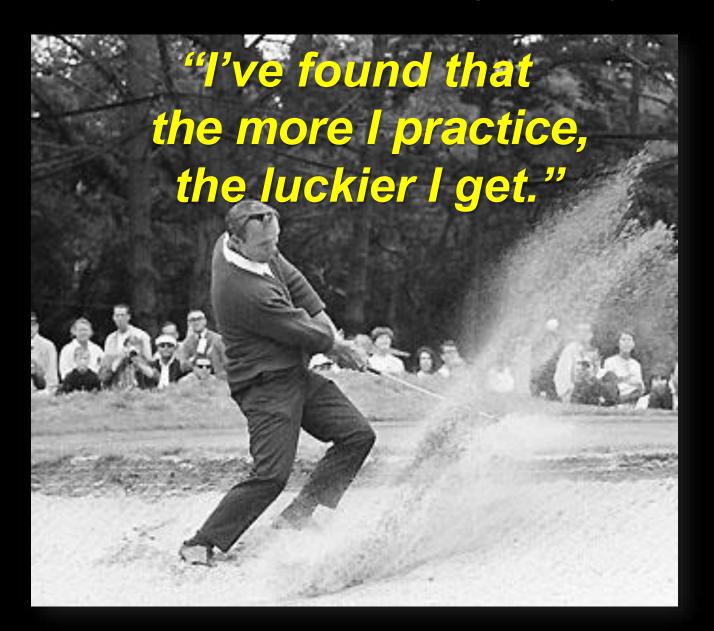
Eyes on task and mind on task may seem simplistic or just common sense.

However, safety is a skill.

Since it is a skill, it is something that can be improved with practice and effort.



# Arnold Palmer on Being "Lucky"





The Luckiest People On Earth



Identifying the Problem Will Help to Prevent Injuries,
More Importantly
It Can Increase Organizational
Performance
When People Make Less Mistakes

But First You Must Be Proficient in Using the CERTS



#### **Critical Error Reduction Techniques**



#### Critical Error Reduction Techniques (CERT)

- 1. Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- 2. Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.

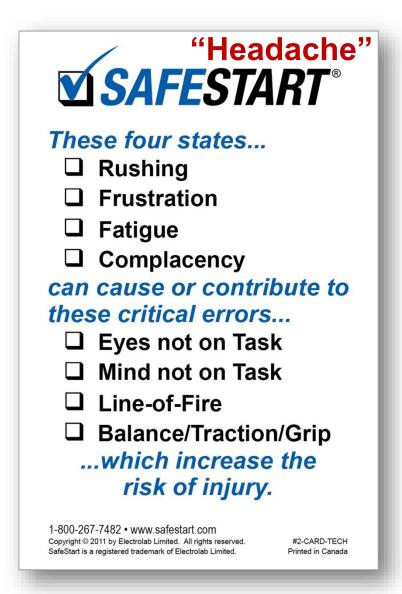


1-800-267-7482 • www.safestart.com
Copyright © 2011 by Electrolab Limited. All rights reserved.
SafeStart is a registered trademark of Electrolab Limited.



#### The SafeStart Card

- The front of the SafeStart card summarizes key SafeStart concepts.
- Think of this side as the "headache."





#### The SafeStart Card

- The back of the SafeStart card summarizes key SafeStart techniques.
- You could think of this side as the "aspirin."



## Critical Error Reduction Techniques (CERT)

- 1. Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- 2. Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.

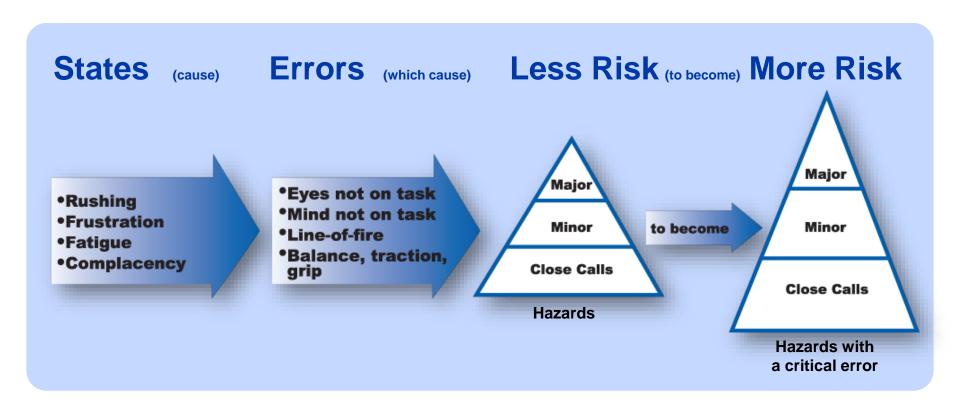


1-800-267-7482 • www.safestart.com
Copyright © 2011 by Electrolab Limited. All rights reserved.
SafeStart is a registered trademark of Electrolab Limited.



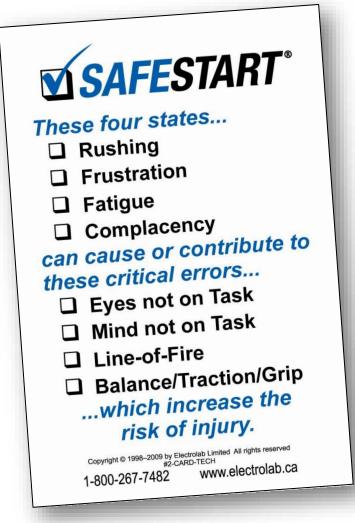
#### SafeStart Basic Principles

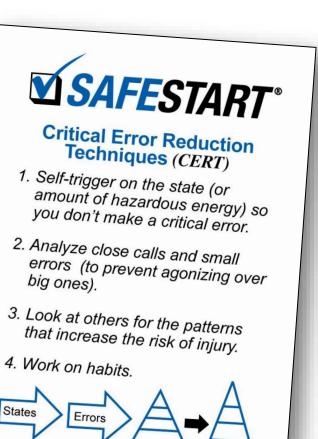
- States cause errors, which in turn increase risk of injury.
- This risk pattern is involved in over 95% of all acute injuries.





#### It's All About The CERTS





Copyright © 1998–2009 by Electrolab Limited All rights reserved #2-CARD-TECH

www.electrolab.ca

1-800-267-7482



## Self-Trigger

- Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- This first CERT works because we're usually in one or more of the four states before we make a critical error.



## Critical Error Reduction Techniques (CERT)

- Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.

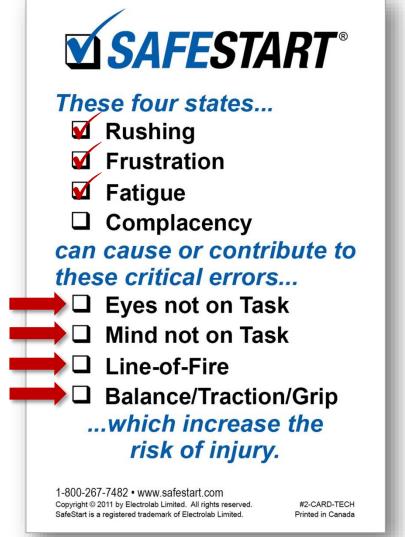


1-800-267-7482 • www.safestart.com
Copyright © 2011 by Electrolab Limited. All rights reserved.
SafeStart is a registered trademark of Electrolab Limited.



#### How It Works

- When you self-trigger, try to do something to eliminate the state.
- If you can't, watch what you're doing, concentrate on what you're doing, think about line-of-fire, and look for and think about things that could cause you to somehow lose your balance, traction or grip.



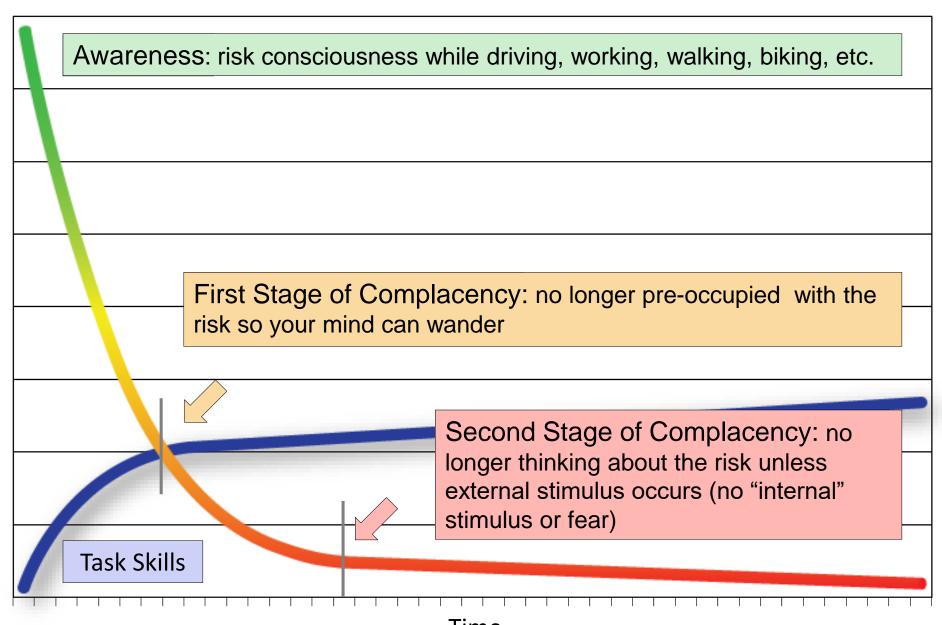


## Complacency Is Different

- Rushing, frustration and fatigue are easy to recognize.
- Complacency is difficult to self-trigger on because it creeps up on you over time.



#### The Awareness/Complacency Continuum

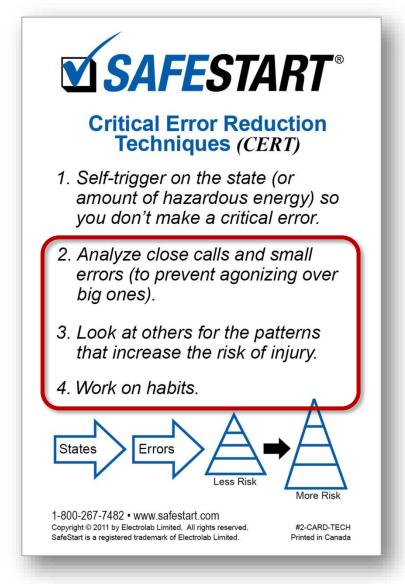


Time



## Complacency Is Different

- Rushing, frustration and fatigue are easy to recognize.
- Complacency is difficult to self-trigger on because it creeps up on you over time.
- The other three CERTs are used to deal with complacency.





#### **Look At Others**

 Looking at others for the patterns that increase the risk of injury helps to fight complacency.

[We can learn a lot about safety and risk by watching other people. The escalator and improved safety performance.]



## Critical Error Reduction Techniques (CERT)

- 1. Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- 2. Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.

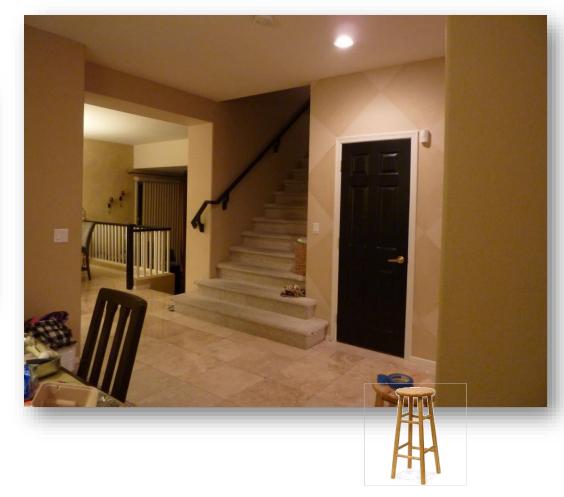


1-800-267-7482 • www.safestart.com
Copyright © 2011 by Electrolab Limited. All rights reserved.
SafeStart is a registered trademark of Electrolab Limited.



#### The Love of My Life







#### Who Has a Motorcycle?





## Being Our Brother's/Sister's Keeper

 Whenever you see a state-to-error risk pattern or you see someone make a critical error, you'll automatically get an instant reminder to think about what you're doing at that moment.





#### **Look At Others**

- Look at others for the patterns that increase the risk of injury.
  - Focusing our attention
  - Fighting complacency
  - Avoiding the risk posed by the other guy
  - Recognizing and intervening when the risk is too great [Protecting co-workers, family and friends]



## Critical Error Reduction Techniques (CERT)

- 1. Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- 2. Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.



1-800-267-7482 • www.safestart.com
Copyright © 2011 by Electrolab Limited. All rights reserved.
SafeStart is a registered trademark of Electrolab Limited.



## Analyze Close Calls

- Analyze close calls and small errors (to prevent agonizing over big ones).
  - Helps prevent future complacency
  - Helps us discover what we need to work on
  - Little or no pain involved



## Critical Error Reduction Techniques (CERT)

- 1. Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- 2. Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.



1-800-267-7482 • www.safestart.com Copyright © 2011 by Electrolab Limited. All rights reserved. SafeStart is a registered trademark of Electrolab Limited.



## Analyze Close Calls

- How do you analyze close calls and small errors?
- Ask yourself two questions:
  - What critical error or errors led to the close call or minimal injury?
  - What state or states caused or contributed to me making the critical error or errors?



## Critical Error Reduction Techniques (CERT)

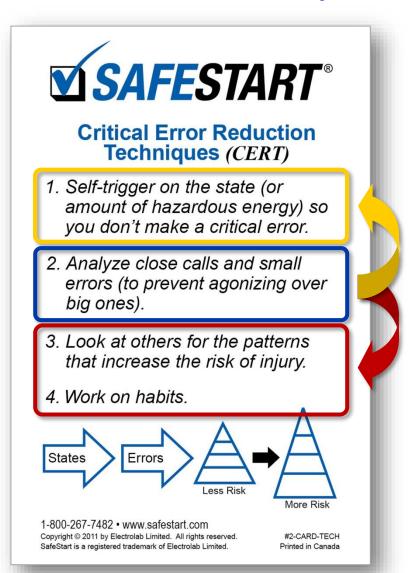
- 1. Self-trigger on the state (or amount of hazardous energy) so you don't make a critical error.
- 2. Analyze close calls and small errors (to prevent agonizing over big ones).
- 3. Look at others for the patterns that increase the risk of injury.
- 4. Work on habits.



1-800-267-7482 • www.safestart.com
Copyright © 2011 by Electrolab Limited. All rights reserved.
SafeStart is a registered trademark of Electrolab Limited.



## **Analyze Close Calls**

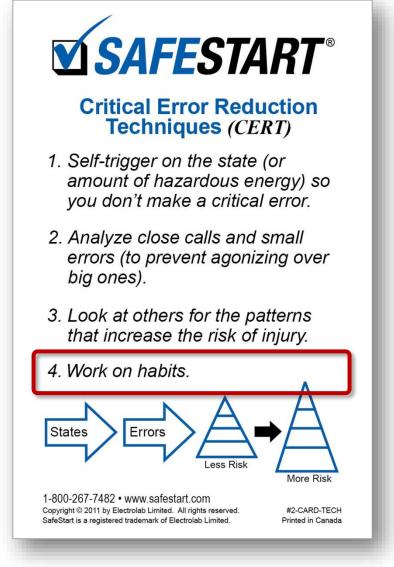






#### Work on Habits

 Working on your safetyrelated habits will help to compensate for complacency leading to mind not on task, so that what you do automatically or habitually will be safer.





#### Work on Habits

 It's not realistic to expect everyone to always be thinking about what they are doing, especially if they're doing something that they've done hundreds and hundreds of times before.









#### Work on Habits

 That's why it's important that what you do automatically or habitually is just as safe as it can possibly be.



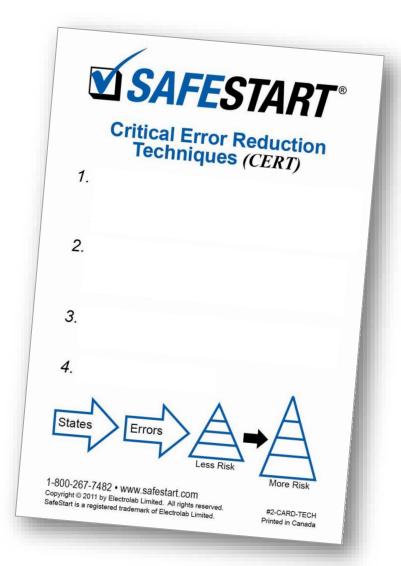






## Better Performance is the Aspirin





# Tim Page-Bottorff, CSP CET Denver? Any Questions?

Email: tim@safestart.com

Cell: 602-757-5054

Web: www.safestart.com

Corporate Office: 1-800-267-7482





## Is This Line of Fire?

